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ASSEMBLING AND OPERATING MANUAL FOR FORESEE GARAGE DOOR OPENERS



F-330

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A. Inventory

The garage door opener unit is packaged in two cartons which contain the opener pack and the rail assembly pack illustrated below.

Opener Pack

| Appearance | Name | QTY |
|-------------------|---------------------------------------|-------------------|
| | Opener | 1 |
| | Manual | 1 |
| (E) | Transmitter | 2 |
| Paren | Curved Door Arm | 1 |
| 1 | Support Bracket | 2 |
| E SON | Bracket | 3 |
| I | Header Bracket | 1 |
| 238 | Door Bracket | 1 |
| Plum Offset Ring | (1x) 6x15 Hexagon Head Driving Screen | v ≂ (8x) |
| 6x80 Screw with H | exagon Nut (1x) 8x20Insert Pin (| ^② (1x) |
| 2x20 Cotter Pin | (1x) 8x20 Screw with Hexagon Nut | 3 (4x) |
| Rail assembly pas | | |



IMPORTANT SAFETY INSTRUCTIONS

WARNING-IT IS VITAL FOR THE SAFETY OF PERSON TO FOLLOW ALL INSTRUCTIONS SAVE THESE INSTRUCTIONS

- Do not allow children to play with controls;
- Keep remote controls away from children;
- Watch the moving door and keep people away until the door is completely open or closed;
- Frequently examine the installation, in particular cables, springs and mountings, for signs of wear, damage or imbalance. Do not use if repair or adjustment is needed since a fault in the installation or an incorrectly balanced door may cause injury.

B. Function Introduction

| Intelligent Microcomputer | | Intelligent computerized precise travel positioning; timely force detection, reversion occurs when obstacles are met. |
|------------------------------|-----------------|---|
| Motor | _ | Low noise, soft start, slow stop protect the motor and ensure a long service time. |
| Self Diagnosis | | Operational mode and digital menu shown on the display, self diagnosis. (L-Normal,F-Interrupted,H-Fail In Reading, A-Infrared Ray Interrupted) |
| Cryptoguard | (| Rolling code technology provides billions of code combinations and makes every remote control a unique one that protects against unauthorized access. |
| Alarm Device | | The alarm will sound if the door is left open for over 10 minutes. The alarm stops when the door is closed again. (Refer to F-7 on P.14) |
| Emergency Release | → | The door can be manually operated by pulling down on the emergency release rope in case of power failure. (Refer to C 4 on P.8) |
| Additional Safty Device | | Safety further ensured with additional accessory photocells.(Refer to E on P.10). |
| Automatic closing door | | The automatic closing time of the door can be set from 30 seconds to 240 seconds. (Refer to F-8 on P.14) |
| 2000 cycles alarm | (1 <u>——1</u> 1 | When the operator has run 2000 cycles, it will beep to remind the user to maintain the mechanical system. (Refer to F-9 on P.16) |

C.Assembly Procedure



IMPORTANT SAFETY INSTRUCTIONS FOR INSTALLATION WARNING-INCORRECT INSTALLATION CAN LEAD TO SEVERE INJURY FOLLOW ALL INSTALLATION INSTRUCTIONS

- Before installing the drive, remove all unnecessary ropes or packing and disable any equipment which is not needed after installation of the drive;
- ♦ Before installing the drive, check that the door is in good mechanical condition and correctly balanced, and that it opens and closes properly;
- ♦ Install the actuating member for the manual release at height less than 1.8m;
- ♦ Install any fixed control within sight of the door but away from moving parts and at a height of at least 1.5m;
- Permanently fix the labels warning against entrapment in a prominent place or near any fixed controls;
- Permanently fix the label concerning the manual release adjacent to its actuating member;
- ♦ After installation, ensure that the mechanism is properly adjusted and that the drive reverses when the door contacts a 40mm high object placed on the floor;
- ♦ After installation, ensure that the parts of the door do not extend over public footpaths or roads; after installation, ensure that the drive prevents or stops the opening movent when the door is laded with a mass of 20kg, fixed centrally on the bottom edge of the door (for drives that can be used with doors having openings larger than 50mm in diameter)
- Install the drive at height no less than 2.5m.

C-1 Essential Tools









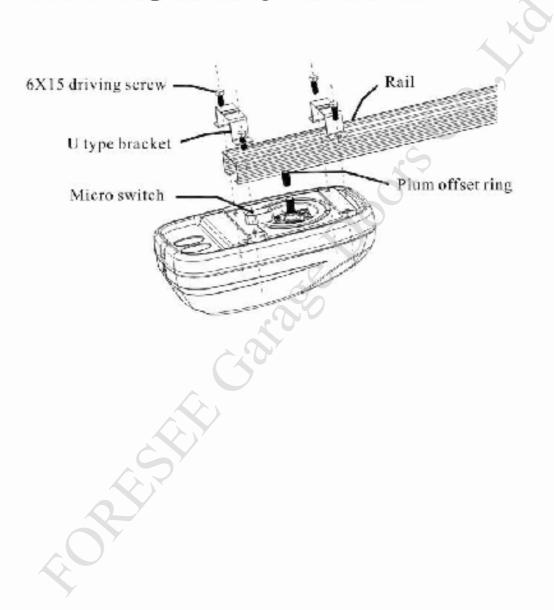




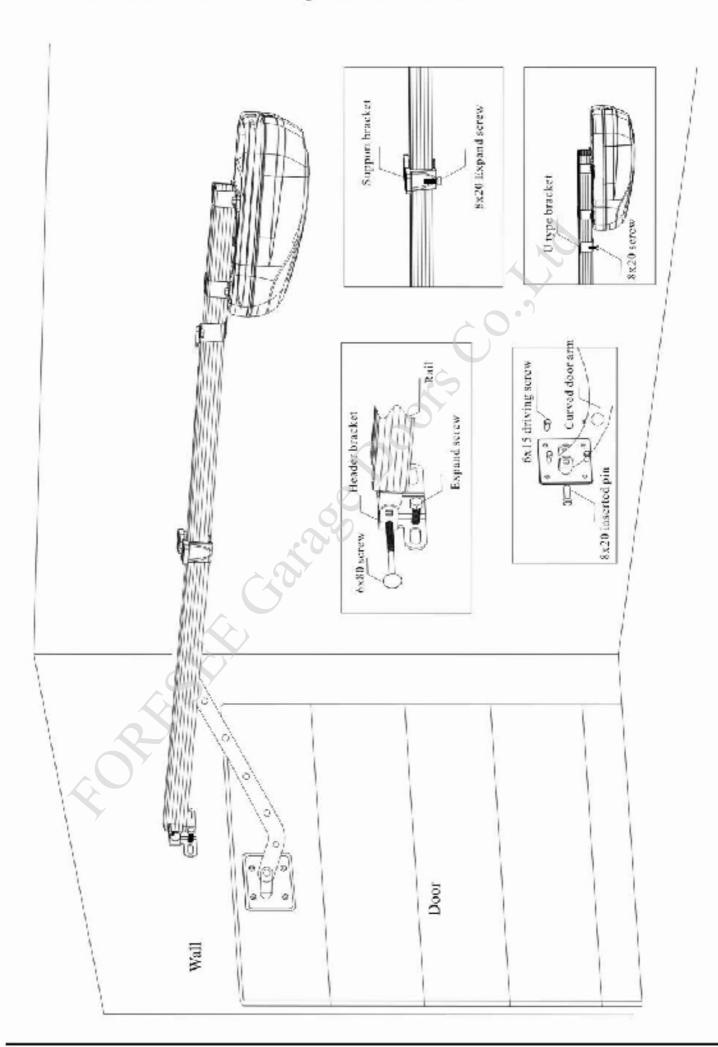




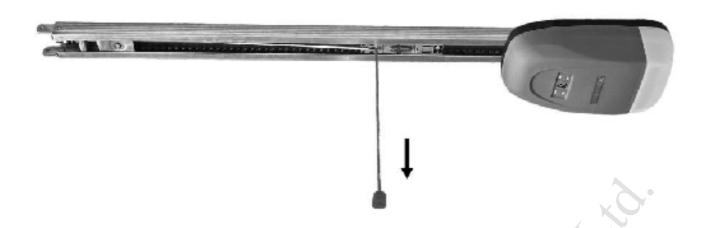
C-1 Connecting the Body with the Rail



C-3 How to Fix the Body and the Rail



C-4 How to Operate the Door Manually



In the case of power failure-

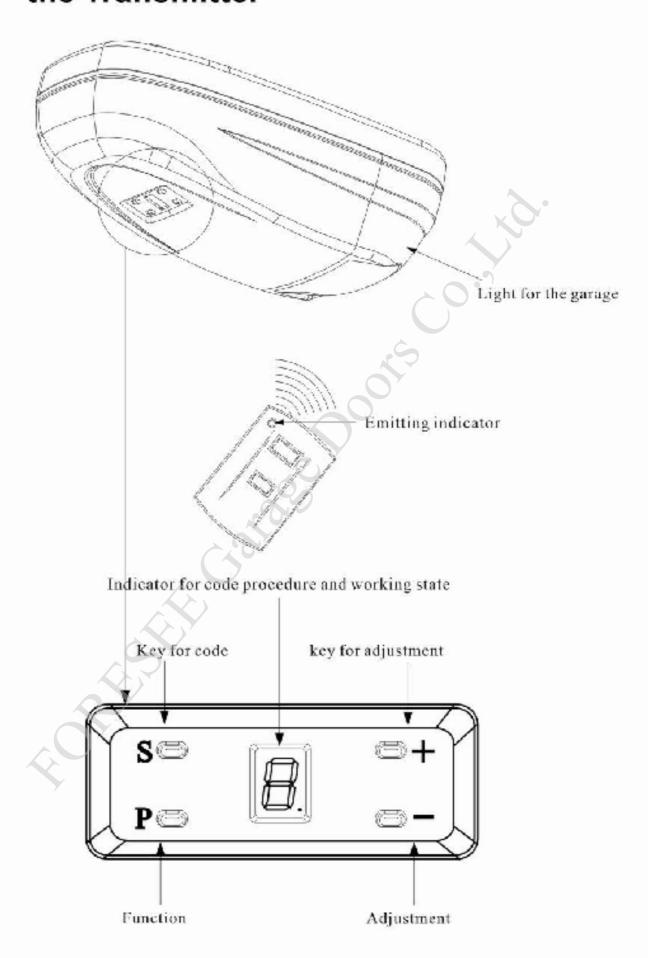
- (1) When the door is in the closed position:
 Pull down on the rope and dis-engage the clutch, this will allow the door to be lifted with ease.
- (2) When the door is in the open position:
 Pull down on the rope once, this will allow the door to be moved downward to the closed position.

(If there's self-lock hole in the rail, the door can now be locked automatically.)

If power recovers-

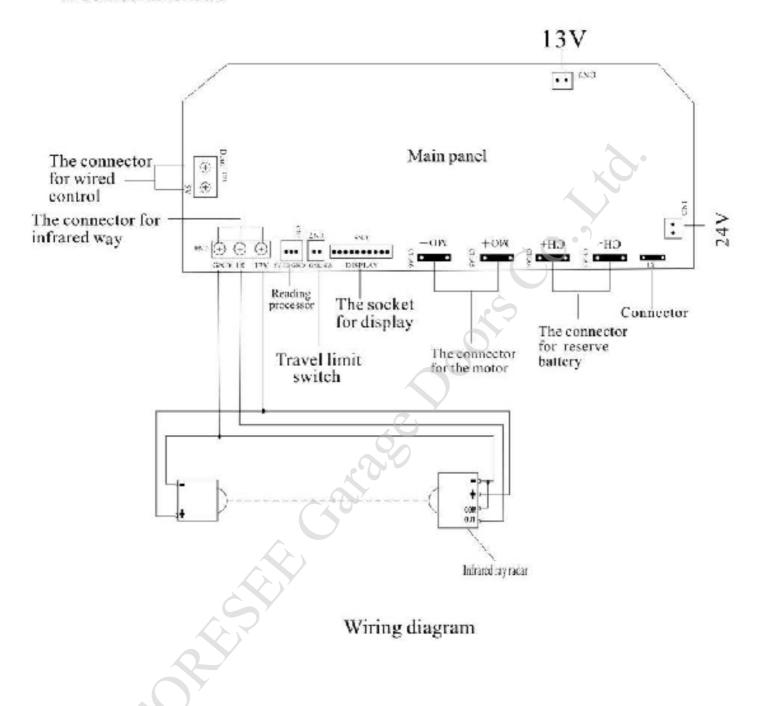
Operate the handheld transmitter or the wall control again, the clutch will be re-engaged automatically.

D. The Appearance of the Main Body and the Transmitter



E. Wiring Diagram for Infrared Beam

a. Connect as follows



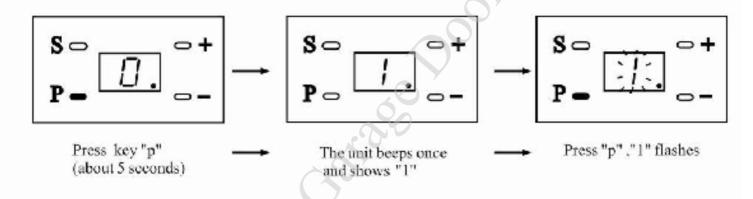
b. Ideal condition

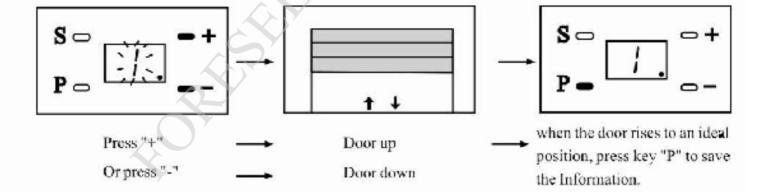
| Detecting way | Max distance | Volt | Current | Output way |
|------------------------|--------------|--------|---------|------------|
| Emitting and receiving | 12m | 12-24V | 150 mA | NO/NC |

F. Programming

- **F-1 Prepare** a. Gently move the door to engage the trolley so that the opener can drive the door
 - b. Turn on the power, the light will come on, the unit will 'beep' once and the display shows "0" in cycles.
- (If the finalize programming is not carried out, the setting will be deleted automatically. If wrong information has been programmed, you can turn the power off and then turn it on again to reset referring to the following.)

F-2 Up Limit Setting

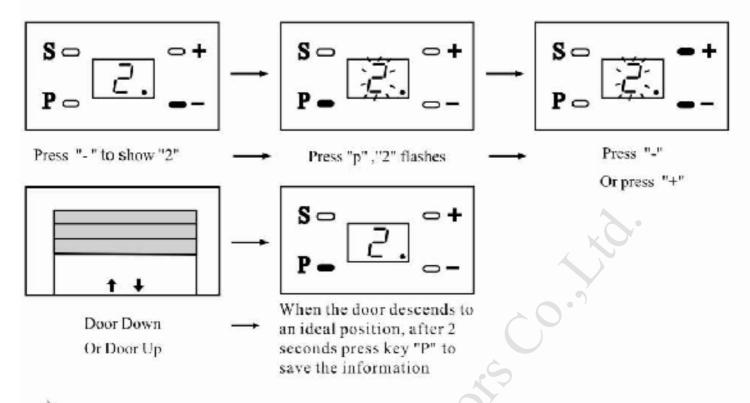




(NB:The saved information has no effect if this performance is used for down limit setting)

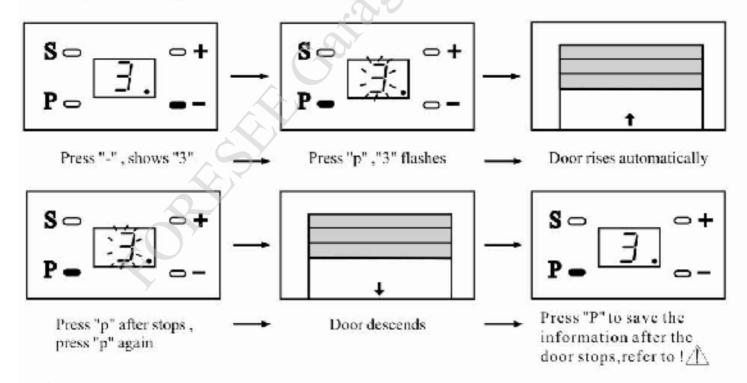
The up limit setting must be programmed before the down limit setting

F-3 Down Limit Setting



(NB: The saved information has no effect if this performance is used for up limit setting)

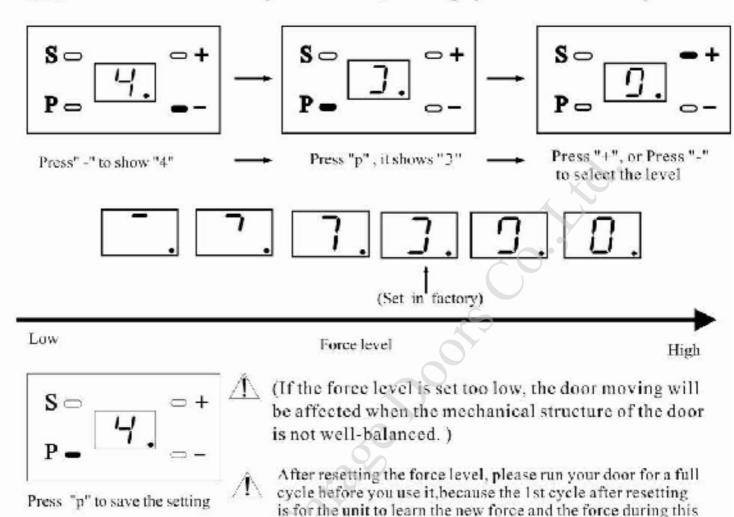
F-4 Operating Force Learning



(After the above basic setting, the user can now carry out the finalizing step to finalize the programming)

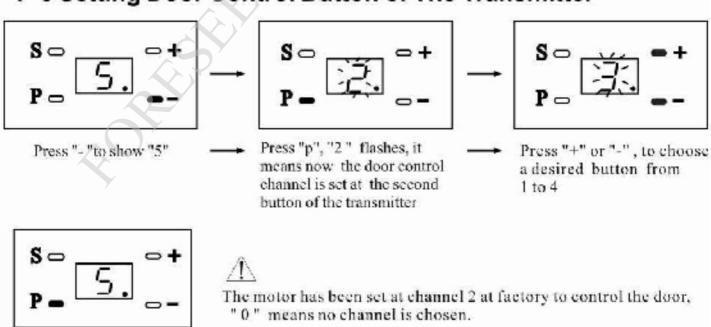
F-5 Force Setting

The unit has been factory set at level 4, resetting by end users is not required.



F-6 Setting Door Control Button of The Transmitter

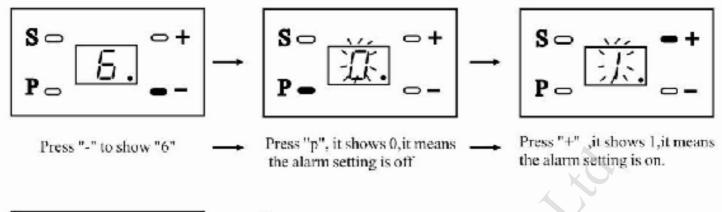
cycle is very strong.

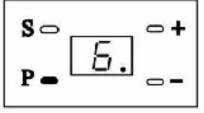


Press key "p" to show "5", save the setting.

F-7 Alarm Setting

(The factory set at "off "position)





Press "P" again to save the setting



If the setting is on, the motor will start to beep when the door is open for over 10 minutes, it will beep for 30 seconds every 10 minutes)

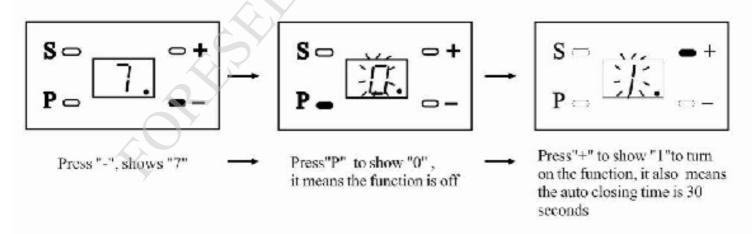


A Exit way for the sounding alarm

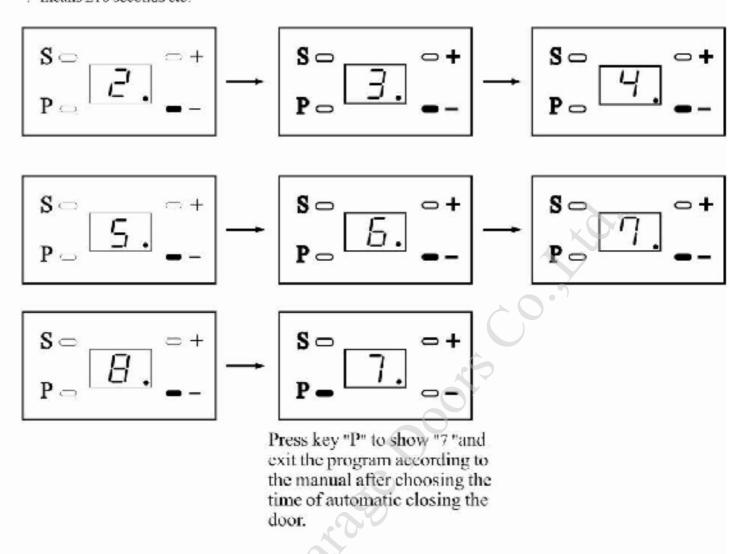
Press the door Control button to close the door fully.

F-8 Automatic Closing Time Setting

(The factory set at "off "position)



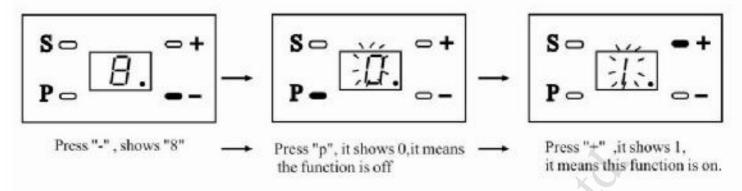
Press "+" \" "-" to choose the time according to the following drawings, 8 means 240 seconds(Maximent), 7 means 210 seconds etc.

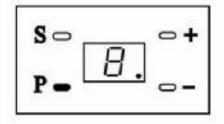


The motor beeps for 20 seconds before the door starts to close automatically, at the same time the light flashes. When the door starts to close, the motor beeps, the light keeps on but stops flashing. After the door is closed, the motor stops beeping, and the light keeps on for 3 minutes.

F-9 2000 Cycles Alarm Setting

(The factory set at "off "position)





Press "p" to save the setting

After a period of time in use, regularly check to see whether the door is level when opening/closing, whether the spring has enough force to raise the door.

Add suitable amount of lubricant to all moving parts regularly.

A Exit way for the sounding alarm: turn off the power then switch on again or press the door control button for 5 seconds

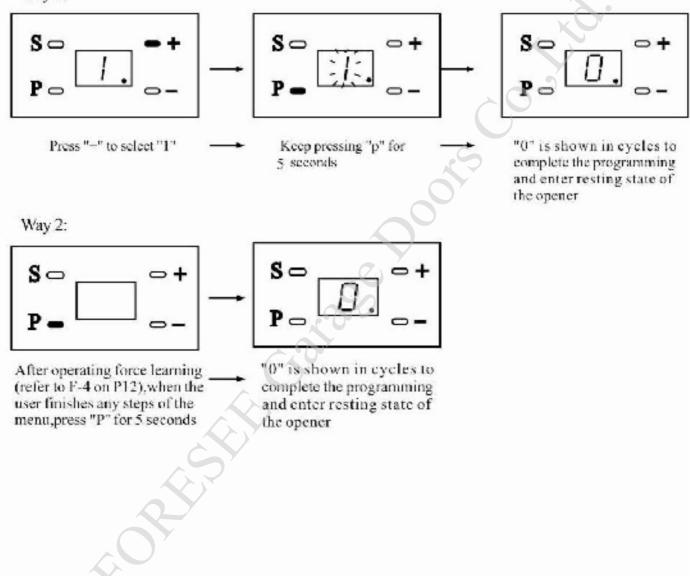
F-10 Finalize Programming



A (NB: this finalizing step must be carried out, otherwise the saved information will be lost)

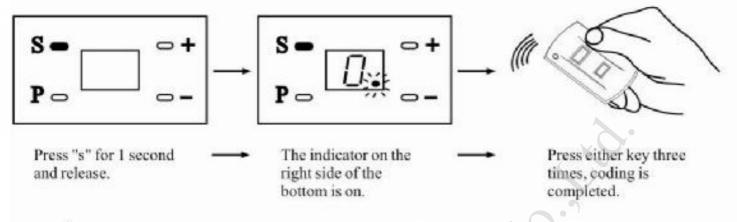
The user has two ways to finalize programming as follows:





G. Code and Decode

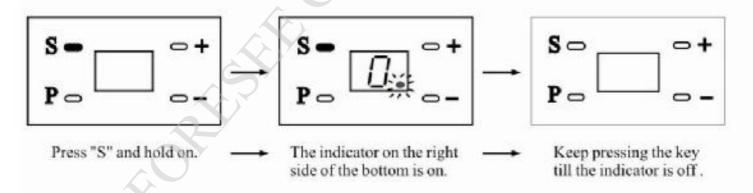
G-1 Code



(By now, the code has been successfully programmed if the transmitters can operate the opener. Other transmitters can be coded as above.)

G-2 Decode

(For security purpose, if a transmitter has been lost, it must be decoded and the new transmitter encoded as above, so that the lost one can not operate the door any more.)



By now, no transmitters can operate the opener unless re-coded.

H. Technical Specification

H-1 Model and Recommended Usage

| Model | Voltage(v) | Door size(m²) | Surrounding difference in temperature (C) |
|-------|------------|---------------|---|
| F-330 | 180-240 | <= 13 | -20~+40 |

H-2 Guide Rail and Available Sizes

| Model | Total length | Travel of the rail | Lifting height |
|---------|--------------|--------------------|----------------|
| FK-3000 | 3020mm | 2560mm | <2240mm |
| FK-3300 | 3320mm | 2860mm | <2540mm |
| FK-3600 | 3620mm | 3160mm | <2840mm |

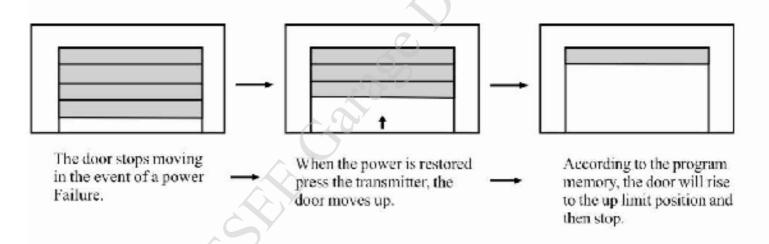
H-3 Specification List

| Power | 100W |
|---------------------------------------|--|
| Standby mode | 6W |
| Pulling force | 700N |
| Controller | CPU,24VDC |
| Controlling method | Impulse inducting |
| Motor | 24V.DC. |
| Light | 25W; E14 |
| Speed of the door | 11cm/second |
| Fuse Model | Power Fuse 1: 2.5A; Light Fuse 2: 2.5A |
| Speed Induction | Magnetic induction |
| Transmitter frequency and distance | 433 MHz/open space 50m |
| Drive | Chain |
| Protecting Method | Keep in dry room |

I. End User's Guide

I-1 Notes in use

- a. F-330 type opener is an environmentally friendly product generally requiring a minimum of maintenance in normal use.
- b. Examine the drive system to see whether it moves easily when the opener is used for the first time.
- c. After a period of time in use, regularly check to see whether the door is level, when opening/closing, whether the spring has enough force to raise the door. Regularly lubricate all the moving parts.
- d. In the event of power failure the operator can search for the program memory.
 When the power is restored, press the button of the transmitter once, the door will rise.



I-2 Normal Operation

- a. Remote Control Opening, closing or stopping can be achieved by the press of a single button on the transmitter.
- b. Manual operation In the event of power failure, opening or closing of the door can be done by hand once the clutch is released. (Please refer to P.8)

I-3 Trouble Shooting

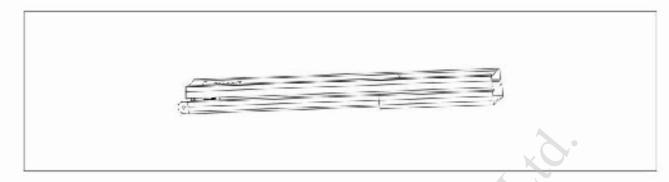
| Fault | Causes | Solution |
|---|---|---|
| The opener does not work | 1.The plug is not securely fitted 2.The fuse is blown | 1.Examine by a technician 2.Replace the same type of fuse by a technician |
| The transmitter can not work the opener | 1.No code has been set 2.The battery is out of power | 1.Re-code referring to G-1 on P.18 2.Replace with new battery |
| Remote control distance is too short | The battery is not powerful enough | Replace with a new one of the same model |
| The chain moves, but the door does not | The clutch may be disengaged | Engage the clutch referring to C-4 on P.8 |
| In working, a grating sound can be heard | Lack of lubricant between the rail and the clutch after a long period of use | Add suitable amount of lubricant or wax to the position between the rail and the clutch |
| The chain has come sag and is noisy | Looseness of the chain because of being used for a long time without lubricant between the rail and the clutch | Suitably fasten the bolt on the spring, hold the chain in place and lubricate it |



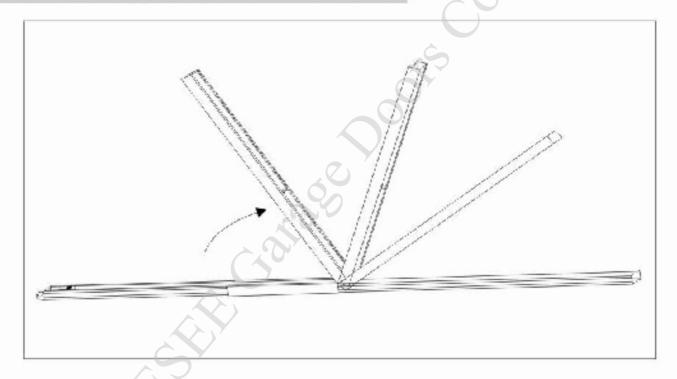
(NB: To avoid injury, only a professional technician is allowed to deal with the wires and components on the main panel.)

J.Assembly of the Rail in 2 Parts

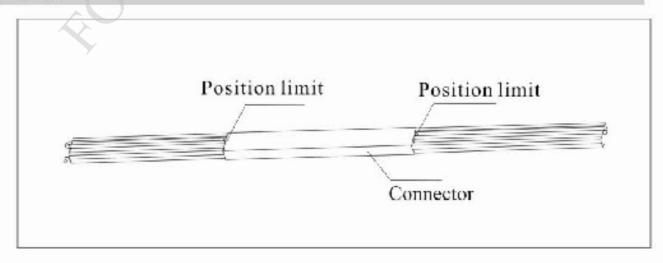
① Open the rail assembly pack



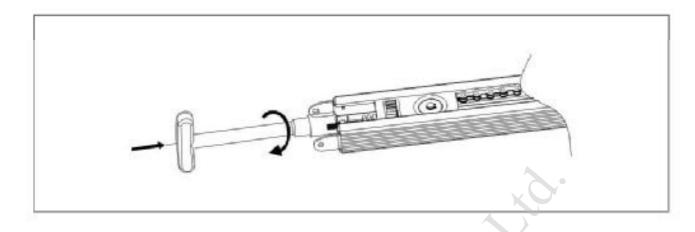
2 Unfold the rail in the direction of the arrow



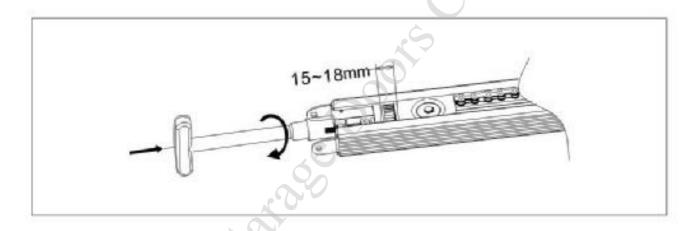
3 Move the connector to the middle of the rail and between the position limits



4 Tighten the nut with a sleeve of Φ10



⑤ Adjust as the drawing shows



6 Finished

